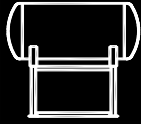


Standard
Deaerating
Units

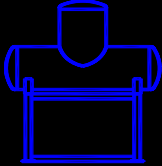


KANSAS CITY DEAERATOR



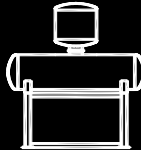
HS Series

Up to 350,000 #/hr
Low Headroom



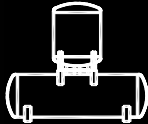
TC Series

Up to 250,000 #/hr
Tray Unit
Meets HEI



BDS Series

Up to 250,000 #/hr
Tray Unit
Meets HEI



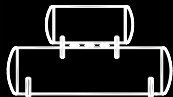
DS Series

Up to 800,000 #/hr
Tray Unit
Meets HEI



VT Series

Up to 800,000 #/hr
Tray Unit
Minimal Plan Area
Meets HEI



HH Series

Up to 16,000,000 #/hr
Tray Unit-Meets HEI

TC – “Tank Car” Tray Deaerator

Principles of Operation

Corrosion in boiler cycles is caused by the presence of non-condensable gases such as oxygen and carbon dioxide in the boiler feed water. In order to remove the non-condensable gases, the feedwater is heated and vigorously scrubbed by a counter current flow of steam.

The incoming undeaerated water enters the deaerator through spring-loaded, stainless steel, spray valves. These variable orifice valves produce a fine spray in a uniform pattern from 5% to 200% of design. The fine droplets of water maximize the surface area in contact with steam, raising the temperature to within a few degrees of saturation temperature and instantly releasing the majority of the corrosive, non-condensable gases.

The preheated and partially deaerated water flows through the tray stack where the hottest, purest steam vigorously scrubs the water to heat it to saturation temperature and strip the last traces of dissolved gases.

The entire deaeration process takes place in a stainless steel enclosure that eliminates any need for vessel lining or cladding and ensures a long life with little maintenance.

FEATURES

- Tray Model Tank Car (TC) Deaerator
- Guaranteed performance over wide load swings
- Rugged design with “Central Station” durability
- Quiet operation
- Capacities up to 200,000 #/hr with 100% makeup, 250,000 #/hr with condensate
- Oxygen removal to 0.005 cc/liter (7ppb) Per HEI
- Certified ASME construction
- Options:
 - a. Accessory Package
 - b. Accessory Piping
 - c. BF Pump Package
 - d. Heat Exchange Institute (HEI) design

Standard Tank Car Deaerator



Performance –

Fill in and send to Kansas City Deaerator or request a detailed specification sheet.
Add additional thermal cases as needed.

PROJECT	
DEAERATOR	
Quantity	
Capacity	
DESIGN	
ASME SEC. VIII, DIV.1	
Design Pressure	
Full Vacuum Design	
Design Temperature	
Corrosion Allowance	

OPERATING CONDITIONS	
Operating Pressure	
FEEDWATER INLET	
% Makeup	
MU Temperature	
%Condensate	
Cond. Temperature	
STORAGE CAPACITY	
Minutes at Overflow	
Gallon at Overflow	

SPECIAL REQUIREMENTS	
HEI	
Post Weld Heat Treatment	
Minimum Radiography	
WFMP Testing	
BF PUMPS	
Quantity	
Capacity	
TDH	

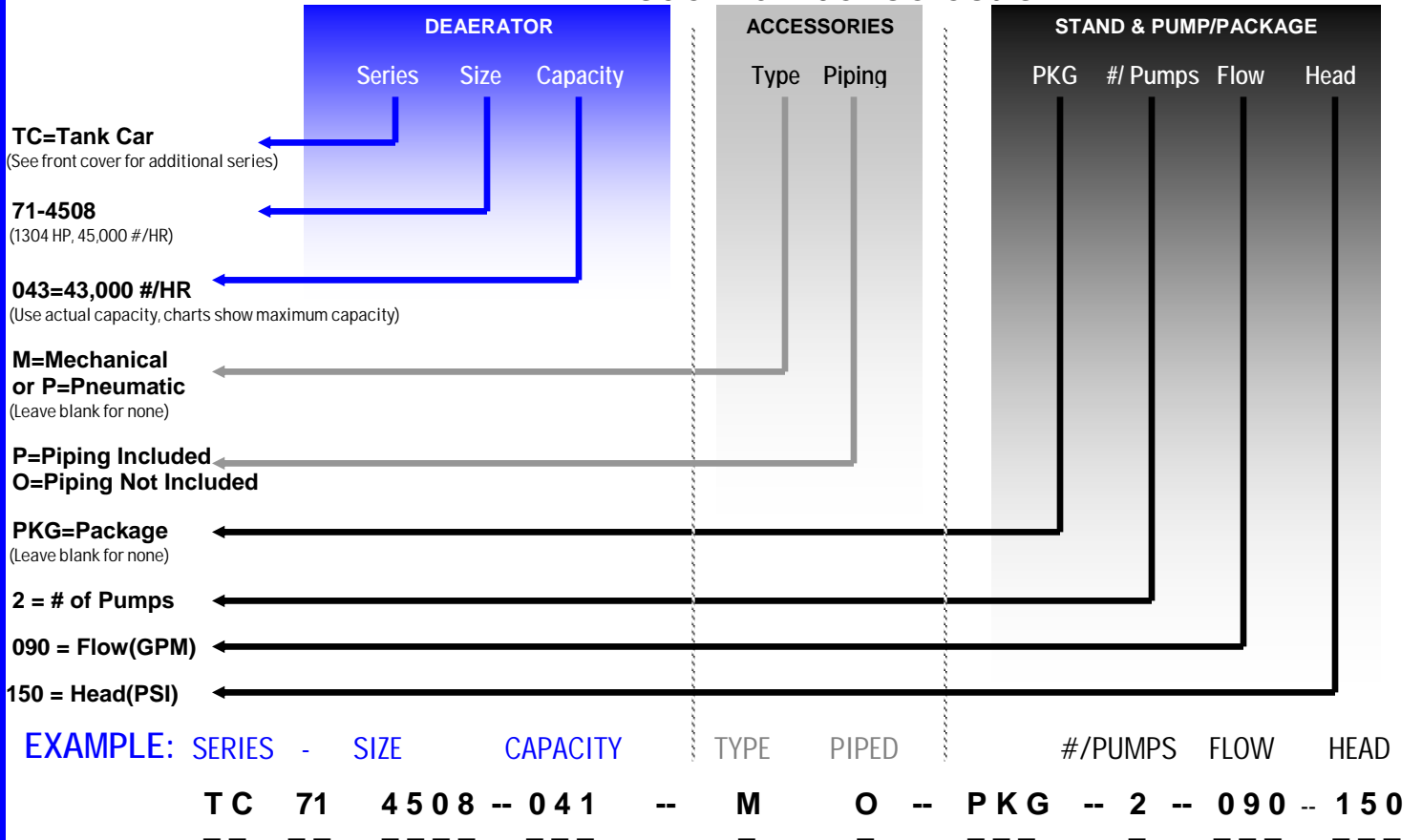
Accessories –

Select package or individual items

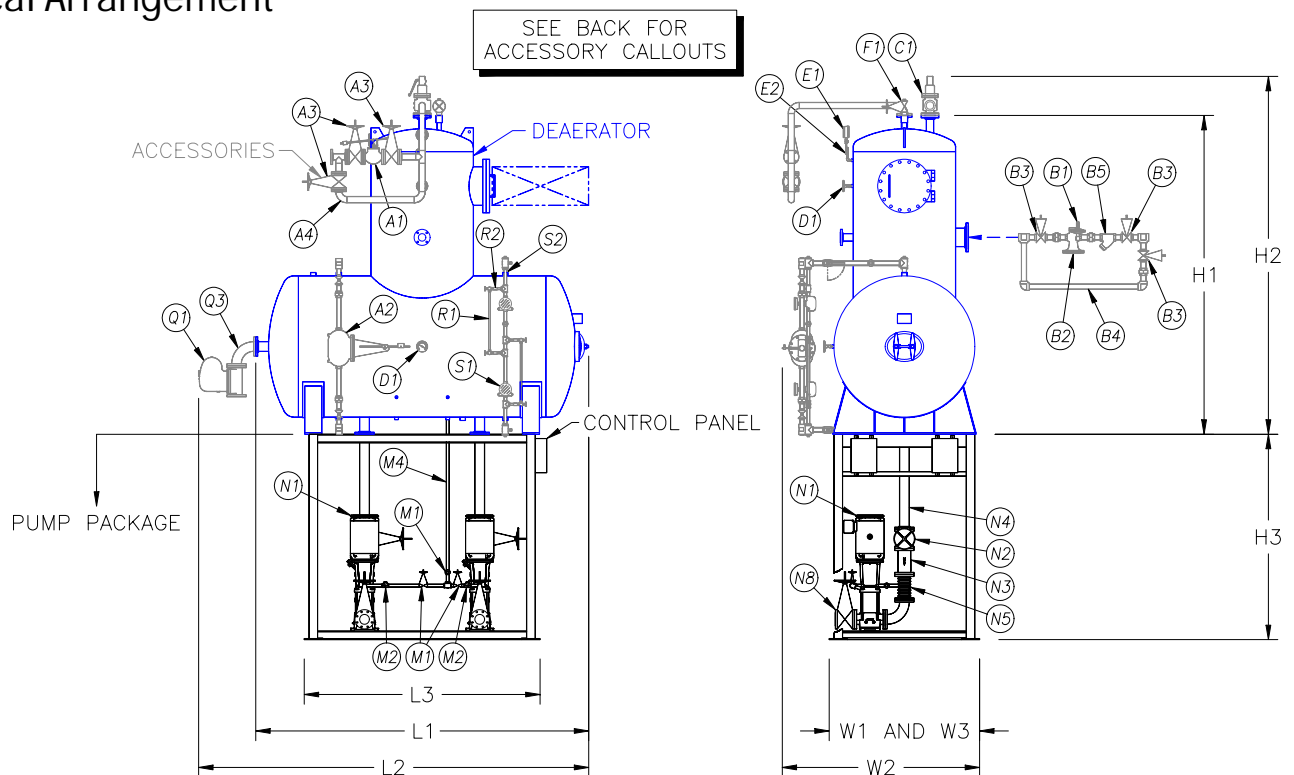
ITEM	DESCRIPTION	ACC PKG	PUMP PKG	✓ SELECT
A	WATER INLET			
A1	Inlet Valve			
	Mechanical	STD	STD	
	Pneumatic	OPT	OPT	
A2	Level Controller	STD	STD	
	Level Transmitter	OPT	OPT	
A3	Inlet Valve Bypass Valves	OPT	STD	
A4	Inlet Valve Bypass Piping	OPT	STD	
A5	Inlet Valve Bypass Strainer	OPT	STD	
B	STEAM CONTROL			
B1	Steam PRV		OPT	
	Self Contained	OPT	OPT	
	Pneumatic	OPT	OPT	
B2	Steam PRV Controller	OPT	OPT	
B3	Steam PRV Bypass Valves	OPT	OPT	
B4	Steam PRV Bypass Piping	OPT	OPT	
B5	Steam PRV Bypass Strainer	OPT	OPT	
C	RELIEF VALVE			
C1	Relief Valve			
	Sentinel	STD	STD	
	Full	OPT	OPT	
C2	Relief Valve Exhaust Piping	OPT	OPT	
D	THERMOMETER			
D1	(2) 5" Thermometer w/ss wells	STD	STD	
E	PRESSURE GAUGE			
E1	(1) 4 1/2" Pressure Gauge	STD	STD	
E2	Siphon & Cock	STD	STD	
E3	Pressure Transmitter	OPT	OPT	
F	VENT			
F1	Vent Valve	STD	STD	
F2	Vent Orifice w/Flange	OPT	OPT	
F3	Vent Bypass Valves	OPT	OPT	
F4	Vent Bypass Piping	OPT	OPT	
H	VACUUM BREAKER			
H1	Vacuum Breaker	STD	STD	

ITEM	DESCRIPTION	ACC PKG	PUMP PKG	✓ SELECT
M	BFP RECIRC			
M1	BFP Recirc Shutoff	NA	OPT	
M2	BFP Recirc Check	NA	OPT	
M3	BFP Recirc Orifice	NA	OPT	
	BFP Recirc ARC Valve	NA	OPT	
M4	BFP Recirc Piping	NA	OPT	
M5	BFP Recirc Pressure Gauge	NA	OPT	
N	BFP SUCTION			
N1	BF Pumps			
	(2) 100% Capacity	NA	STD	
	(3) 50% Capacity	NA	OPT	
	Motors			
	ODP	NA	STD	
	TEFC	NA	OPT	
N2	BFP Suction Isolation Valve	NA	STD	
N3	BFP Suction Strainer	NA	STD	
N4	BFP Suction Piping	NA	STD	
N5	BFP Suction Expansion Joint	NA	STD	
	BFP Discharge Pressure Gauge	NA	OPT	
N6		NA	OPT	
N7	BFP Discharge Check Valve	NA	OPT	
N8	BFP Discharge Isolation Valve	NA	OPT	
O	CHEMICAL FEED			
O	Chemical Feed Quill	OPT	OPT	
Q	OVERFLOW			
Q1	Overflow Valve/Trap	STD	STD	
Q3	Overflow Piping	OPT	STD	
R	LEVEL SWITCH			
R1	Level Switches			
	High & Low (TWO)	STD	STD	
	High High (ADDITIONAL)	OPT	OPT	
R2	Level Switch Bridle Piping	OPT	STD	
S	GAUGE GLASS			
S1	Gauge Glass			
	Red Line Pyrex	STD	STD	
	Reflex	OPT	OPT	
	Magnetic	OPT	OPT	
S2	Gauge Glass Bridle	OPT	STD	

Model Number Selection



Typical Arrangement



SELECTION CHART

DA MODEL	Boiler Capacity (HP)	Rated Capacity (#/HR)	Storage to Overflow (Gallons)	Storage Capacity (Minutes)	Vessel Dimension (L1 x W1x H1)	Water Inlet "A" (in)	Steam Inlet "B" (in)	Empty Weight (lbs)	Operate Weight (lbs)	Flooded Weight (lbs)	Total Accessory (L2 x W2x H2)	Pump Package (L3 x W3x H3)
TC18-3006-011	319	11,000	231	10	8'0"x3'0" x 9'6"	2.5	3	2,800	5,000	7,000	8'10"x4'9" x 11'0"	5'11" x 3'5" x 5'0"
TC32-4006-026	754	26,000	546	10	8'6" x 4'0" x 10'8"	2.5	6	3,500	8,000	11,000	9'6"x5'9" x 12'2"	5'9" x 4'5" x 5'0"
TC50-4508-030	870	30,000	629	10	10'6" x 4'6" x 11'3"	2.5	6	4,500	10,000	16,000	11'8"x6'9" x 12'9"	7'9" x 4'11" x 6'6"
TC50-4508-041	1,188	41,000	860	10	10'6" x 4'6" x 11'3"	2.5	6	4,500	12,000	16,000	11'8"x6'9" x 12'9"	7'9" x 4'11" x 6'6"
TC71-4508-045	1,304	45,000	944	10	10'6" x 4'6" x 11'4"	2.5	6	4,700	12,000	18,000	11'8"x6'9" x 12'10"	7'9" x 4'11" x 6'6"
TC71-5008-057	1,652	57,000	1,196	10	10'10"x5'0" x 11'10"	2.5	6	5,200	15,000	21,000	13'0"x7'0" x 13'4"	7'9" x 5'5" x 6'6"
TC93-5510-076	2,203	76,000	1,595	10	13'0"x5'6" x 12'5"	3	8	6,100	20,000	28,000	15'3"x7'9" x 13'11"	9'3" x 5'11" x 8'0"
TC122-5510-085	2,464	85,000	1,783	10	13'0"x5'6" x 12'6"	3	8	6,600	21,000	30,000	15'3"x7'9" x 14'1"	9'3" x 5'11" x 8'0"
TC122-5512-100	2,899	100,000	2,098	10	15'0"x5'6" x 12'6"	3	8	7,100	24,000	34,000	15'3"x7'9" x 14'1"	9'3" x 5'11" x 8'0"
TC149-5514-116	3,362	116,000	2,434	10	17'0"x5'6" x 12'7"	3	8	7,800	28,000	39,000	20'2"x7'9" x 14'2"	12'9" x 5'11" x 8'0"
TC149-6016-122	3,536	122,000	2,560	10	19'2"x6'0" x 13'1"	4	10	8,600	30,000	48,000	22'4"x7'10" x 14'11"	14'11" x 6'5" x 9'0"
TC184-6016-150	4,348	150,000	3,147	10	19'2"x6'0" x 13'2"	4	10	9,200	35,000	50,000	22'4"x7'10" x 15'0"	Consult Factory
TC209-6016-157	4,551	157,000	3,294	10	19'2"x6'0" x 13'3"	6	10	9,400	36,000	52,000	22'4"x7'10" x 15'1"	Consult Factory
TC209-6516-170	4,928	170,000	3,567	10	19'4"x6'6" x 13'7"	6	12	10,100	40,000	60,000	22'6"x8'6" x 15'5"	Consult Factory
TC246-6516-200	5,797	200,000	4,196	10	19'4"x6'6" x 13'9"	6	12	10,700	45,000	62,000	22'6"x 8'6" x 15'6"	Consult Factory

The above capacities are designed for 100% make up. For 50% make up and 50% condensate, increase capacities by 25%. i.e., A Model TC246-6516 would be capable of 250,000 #/HR of 50% make up.

