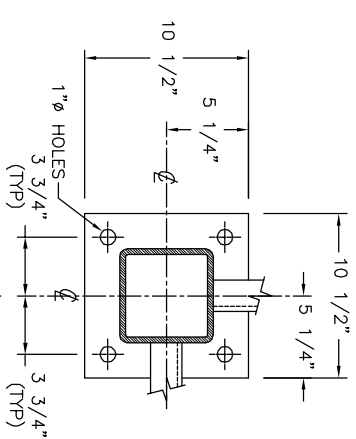
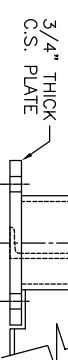


SADDLE WELD DETAIL
(TYP 4 PLACES)

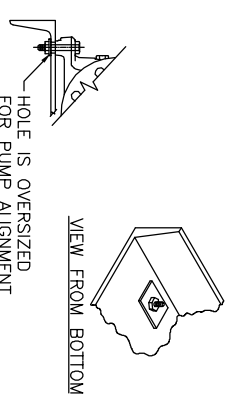
WELD SADDLE TO COLUMN
W/ 3/8" MIN. FILLET WELD



BASEPLATE DETAIL
(TYP 4 PLACES)



PUMP SUPPORT DETAIL



NOTE:

CUSTOMER TO FIELD ALIGN PUMPS AND MOTORS, THEN SEND KCD CERTIFICATION PAPERS.

A1	INLET VALVE		NONE	
A2	CONTROL VALVE		NONE	
A3	BYPASS VALVES	2	NIBCO	T-111
A4	MAKE UP BY-PASS PIPING	2	KCD SHOP	
A5	STRAINER		NONE	
B1	STEAM PRV		NONE	
B2	STEAM CONTROLLER		NONE	
B3	BYPASS VALVES		NONE	
B4	STEAM PRV BY-PASS PIPING	3	NONE	
B5	STRAINER		MUELLER	752
C1	RELIEF VALVE		NONE	
C2	RELIEF VALVE PIPING		NONE	
D1	THERMOWELL		NONE	
E1	PRESSURE GAUGE		NONE	
E2	SIPHON & COCK		NONE	
E3	PRESSURE TRANS		NONE	
F1	VENT VALVE		NONE	
F2	ORIFICE PLATES	#N/A	#N/A	
F3	BYPASS VALVES		NONE	
F4	VENT PIPING		NONE	
G1	IMV SPARE GASKETS		NONE	
H1	VACUUM BREAKER		NONE	
M1	BFP RECIRC SHUTTOFF			
M2	BFP RECIRC CHECK			
M3	BFP ORIFICE / VALVE			
M4	BFP PIPING		NONE	
M5	BFP PRESSURE GAUGE	4	GRUNDFOS	CR60-50U
M1	BOILER FEED PUMPS	4	NIBCO	FS17.0
N2	ISOLATION VALVE	4	MUELLER	758
N3	STRAINER	4	KCD SHOP	
N4	PIPING	4		
N5	EXPANSION JOINT	4		
N6	BFP DISC PRESSURE GAUGE			
N7	BFP DISC CHECK			
N8	BFP DISCH ISOLATION			
O	CHEMICAL FEED QUILL		NONE	
P	IMV SPARE GASKETS		NONE	
Q1	OVERFLOW VALVE		NONE	
Q2	CONTROL VALVE		NONE	
Q3	OVERFLOW PIPING		NONE	
R1	LEVEL SWITCHES	1 1/2	NONE	
R2	LEVEL SWITCH BRIDLE PIPING	1 1/2	NIBCO	T-111
S1	GAUGE GLASS		NONE	
S2	GAUGE GLASS BRIDLE PIPING	1 1/2	NIBCO	T-111
T1				
2	CONTROL PANEL STARTERS		NONE	
1	PUMP STAND	14.2		

CLIENT:

KANSAS CITY DEAERATOR CO.
6731 W. 121st STREET
OVERLAND PARK, KANSAS 66209
(913) 338-2111 FAX (913) 338-2144

JOB #	SCALE	DESIGNED	DRAWN	CHECKED	DATE	UTD
STD	NTS	MK	GENI	PC	06-10-2004	06-10-2004

TITLE: **GENERAL ARRANGEMENT PACKAGE - TCP5510**
MODEL: TCP122

DWG. NO.: **TCP122-5510-cr64-3**

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NO.	DATE	DESCRIPTION OF CHANGE	BY