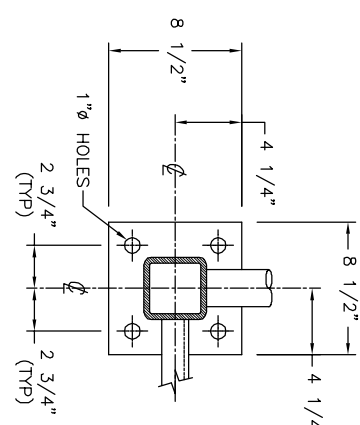
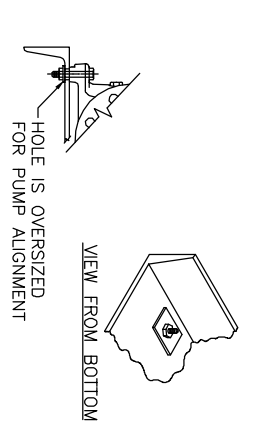


SADDLE WELD DETAIL
(TYP 4 PLACES)



BASEPLATE DETAIL
(TYP 4 PLACES)



PUMP SUPPORT DETAIL

A1	INLET VALVE		NONE	
A2	CONTROLLER		NONE	
A3	BYPASS VALVES	2	NIBCO	T-111
A4	MAKE UP BY-PASS PIPING	2	KCD SHOP	
A5	STRAINER		NONE	
B1	STEAM PRV		NONE	
B2	STEAM CONTROLLER		NONE	
B3	BYPASS VALVES		NONE	
B4	STEAM PRV BY-PASS PIPING	3	MELLER	782
B5	1 STRAINER		NONE	
C1	RELIEF VALVE		NONE	
C2	RELIEF VALVE PIPING		NONE	
D1	THERMOMETER		NONE	
E1	PRESSURE GAUGE		NONE	
E2	SIPHON & COCK		NONE	
E3	PRESSURE TRANS		NONE	
F1	VENT VALVE		NONE	
F2	1 ORIFICE PLATES	#N/A	#N/A	
F3	BYPASS VALVES		NONE	
F4	VENT PIPING		NONE	
G1	HW SPARE GASKETS		NONE	
H1	VACUUM BREAKER		NONE	
M1	BFP REGICR SHUTOFF			
M2	BFP REGICR CHECK			
M3	BFP ORIFICE / VALVE			
M4	BFP PIPING		NONE	
M5	BFP PRESSURE GAUGE	4	GRINDFOS	CR80-50U
N1	2 BOILER FEED PUMPS	4	NIBCO	FB17-0
N3	2 ISOLATION VALVE	4	MELLER	789
N4	2 STRAINER	4	KCD SHOP	
N5	2 PIPING	4		
N6	2 EXPANSION JOINT	4		
N7	BFP DISC PRESSURE GAUGE			
N7	BFP DISC CHECK			
N8	BFP DISCH ISOLATION			
O	CHEMICAL FEED QUILL		NONE	
P	HW SPARE GASKETS		NONE	
Q1	OVERFLOW VALVE		NONE	
Q2	CONTROLLER		NONE	
Q3	OVERFLOW PIPING		NONE	
R1	LEVEL SWITCHES		NONE	
R2	LEVEL SWITCH BRIDLE PIPING	1 1/2	NIBCO	T-111
S1	1 GAUGE GLASS		NONE	
S2	1 GAUGE GLASS BRIDLE PIPING	1 1/2	NIBCO	T-111
T1				
2	CONTROL PANEL			
	STARTERS		NONE	
1	PUMP STAND			
		14.2		

NOTE:
CUSTOMER TO FIELD ALIGN PUMPS AND MOTORS, THEN SEND KCD CERTIFICATION PAPERS.

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NO.	DATE	DESCRIPTION OF CHANGE
-	-	-
-	-	-
-	-	-
-	-	-

CLIENT:

KANSAS CITY DEAERATOR CO.
6731 W. 121st STREET
OVERLAND PARK, KANSAS 66209
(913) 338-2111 FAX (913) 338-2144

GENERAL ARRANGEMENT PACKAGE - HS4508
MODEL: HS4508-065-CR16-80

JOB #	SCALE	DESIGNED	DRAWN	CHECKED	DATE	UTD
STD	NTS	MK	GENI	PC	7-24 2003	7-24 2003

DWG. NO.: **HS4508-065-CR16-80**